

	TITLE:		SPECIFICATION NO. PE-SS-999-100-Q001	
	<p style="text-align: center;">PREAMBLE</p>		VOLUME	
			SECTION	
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- 1.0 The tender document contains three (3) volumes. The bidder shall meet the requirements of all the three volumes.

1.1 **Volume-I (CONDITIONS OF CONTRACT)**

This consists of four parts as below:-

- Volume-IA : This part contains instructions to bidders for making bids to BHEL.
- Volume-IB : This part contains general commercial conditions of the tender & includes provision that vendor is responsible for the quality of item supplied by their sub-vendors.
- Volume-IC : This part contains special conditions of contract.
- Volume-ID : This part contains commercial conditions for erection & commissioning site work, as applicable.

1.2 **Volume-II TECHNICAL SPECIFICATIONS**

Technical requirements are stipulated in Volume-II which comprises of :-

- Volume-IIA : General Technical Conditions
- Volume-IIB : Technical Specification including Drawings, if any.

1.2.1 **Volume-IIB**

This volume is sub-divided into following sections:-

- Section-A : This section outlines the scope of enquiry.
- Section-B : This section provides "Project Information".
- Section-C : This section indicates technical requirements specific to the contract, not covered in Section-D.
- Section-D : This section comprises of technical specifications of equipments complete with data sheet A, B and C.

Data Sheet - A Specifies data and other requirements pertaining to the Equipment.

Data Sheet - B Specifies data to be filled by the bidder (Data Sheet-B is contained in Volume-III).

Data Sheet -C Indicates data/documents to be furnished after the award of contract as per agreed schedule by the vendor (as applicable).

1.2.2 **Volume-III (TECHNICAL SCHEDULES)**

This volume contains technical schedules and Data Sheets-B, which are to be duly filled by the bidder and the same shall be furnished with the technical bid.

- 2.0 The requirements mentioned in Section-C / Data Sheets-A of section-D shall prevail and govern in case of conflict between the same and the corresponding requirements mentioned in the descriptive portion in Section-D

**2X660MW SURATGARH STPP
(STAGE-V, UNIT#7&8)**


VOLUME – IIB

**TECHNICAL SPECIFICATION
FOR
BUTTERFLY VALVES (STEAM SERVICE)**

SPECIFICATION NO. PE-TS-392-100-M016




**BHARAT HEAVY ELECTRICALS LIMITED, POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, INDIA**

	TECHNICAL SPECIFICATION BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO. PE-TS-392-100-M016	
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SECTION-A

SCOPE OF ENQUIRY

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SCOPE OF ENQUIRY

1. SCOPE

This enquiry covers the Design, Manufacture, Inspection & Testing at vendor's and/or his sub-vendor's works, proper packing and delivery to site of Butterfly Valves(steam service) complete with all accessories as per the requirements mentioned in different sections of the specification for 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8).


2. GENERAL TECHNICAL INSTRUCTIONS

- a) It is not the intent to specify herein all the details of design and manufacture. However the equipment shall conform in all respects to high standards of design, engineering and workmanship, and shall be capable of performing the required duties in a manner acceptable to Engineer/ Owner, who will interpret the meaning of drawing and specifications, and shall be entitled to reject any component or material, which in his judgement is not in full accordance herewith.
- b) The omission of specific reference to any component/ accessories necessary for the proper performance of Butterfly Valves (steam service) shall not relieve the bidder of the responsibility of providing such facilities to complete the supply of Butterfly Valves (steam service) at quoted prices.
- c) Design/ drawings/ data sheets etc. shall be subject to approval of BHEL as per specification, in the event of order.
- d) BHEL's / customer's representative shall be given access to the shop in which the equipment are being manufactured or tested and all test records shall be made available to him.
- e) The equipment covered under this specification shall not be despatched unless the same have been finally inspected, accepted and shipping release issued by BHEL.

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SECTION-B

PROJECT INFORMATION

	TECHNICAL SPECIFICATION BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO. PE-TS-392-100-M016	
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PROJECT INFORMATION

- Project information will be provided later. The bidder shall acquaint himself by a visit to the site, if felt necessary, with the conditions prevailing at site before submission of the bid. The information provided in this section will be for general guidance and shall not be contractually binding on BHEL/OWNER. All relevant site data/information as may be necessary shall have to be obtained/ collected by the bidder.
- The plant site is located in Prabat Nagar, Suratgarh, Sriganganagar district, Rajasthan having latitude and longitude of 29°10' N and 74°01' E respectively.

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SECTION-C

SPECIFIC TECHNICAL REQUIREMENTS

	SPECIFIC TECHNICAL REQUIREMENTS BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)		SPECIFICATION NO. PE-TS-392-100-M016
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1. GENERAL

- 1.1 The valves shall meet the technical requirements and conform to the standard technical specifications, Data sheet A-1 & Data sheet-A2 of Section D. In addition, the requirements of this Section-C shall also be complied with. However, wherever the details given in standard technical specification of Section-D and Data sheets A-1 & A2 are different, the requirements of Data sheet A-1 & A2 shall prevail. Similarly in the event of contradictions between Section –C & Section –D/ Data sheet A-1 & A2, Section –C will prevail.
- 1.2 The technical requirements for valves shall, in general, be as per the attached standard Technical specification for Valves, and Data sheets A-1 and A-2 of Vol. II B Section D.

2. SCOPE OF SUPPLY

- 2.1 The valves complete with all accessories shall be supplied as per Data sheets A-1 & Data sheet-A2 of Section D. For detail refer the same. Each valve (quantity and other details specified in Data Sheet-A-1) shall be complete with the following accessories.
- i) Lifting arrangement provision for handling i.e., lifting lugs, eye bolts etc.
 - ii) Actuators and limit switches as required to make valve complete in all respects.
- 2.2 Commissioning spares, if any.
- 2.3 Set of special tools and tackles if required for the maintenance, erection etc. of the equipment supplied.
- 2.4 Mandatory spares as applicable depending upon the project requirement.
- 2.5 Finish paints for touch-up painting of equipment after erection at site in sealed containers.
- 2.6 Various drawings, datasheets, operation and maintenance manuals etc., as specified in Data Sheet-C.

3. EXCLUSIONS:


Erection & Commissioning of valves at site.

4. QUALITY ASSURANCE

The Quality Plans enclosed with this specification specify minimum quality control requirement. During contract stage vendor shall furnish these Quality Plans duly signed & stamped for their compliance. Quality plans shall be approved by BHEL and customer (If necessary). All inspection and testing shall be carried out by BHEL and CUSTOMER (if necessary). In case inspection is by both BHEL and CUSTOMER, then the inspection can be carried out jointly or separately, which will be informed later.

5. PAINTING REQUIREMENT:

Surface preparation shall be as per SSPC-SP-3/ Power Tool Cleaning followed by 2 coat of Heat Resistance Aluminium paint to IS 13183 Gr. I or equivalent, paint shade Aluminium and total DFT of paint will be equal to 80 microns minimum.

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6 PACKING INSTRUCTIONS:

- Each valve shall be drained, cleaned, prepared and suitably protected in such a way so as to minimize the possibility of damage and deterioration during transit and storage.
- The valve has to be dispatched in total assembled form.
- Discs of all valves shall be properly secured while dispatching so that there is no risk of damage to the disc & seat.
- Body ends shall be suitably sealed to protect them against damage during transit and storage.
- Valves with butt-welding ends shall be protected by means of polythene caps/rubber and protectors to prevent damage to ends & also to avoid foreign material entering the valve while shipment & storage.
- Valve Tag Nos. shall be incorporated in all the dispatch documents.
- Proper care shall be taken to avoid damage to the painted surface during transit.
- All the valves shall be packed suitably in wooden cases in order to avoid damage during transit and also during storage at site in tropical climate conditions for a period of 15-18 months.

7 SPARES


- Mandatory Spares:** These shall be as per Data Sheet-A1.
- ~~**Recommended Spares:** List of recommended spares for 3 year reliable operation along with the unit price shall be indicated in the schedule of prices for recommended spares enclosed in Volume III. Cost of Recommended spares shall not be included in the base price.~~
- Order for the spares may be placed simultaneously or otherwise at the option of purchaser.

7 DOCUMENTS TO BE SUBMITTED ALONG WITH OFFER

Bidder shall submit the following documents (enclosed in Vol III) duly filled, signed and stamped along with the bid:

- Compliance sheet
- Schedule of Deviations if any.
- Schedules of Price & Unit Price.
- Schedule of declaration.
- Bidder to furnish the offered valve rating between the valve ratings as mentioned at Sheet 1 of 4 of Data Sheet-A1
- Calculation of valve body thickness, shaft diameter, valve torque, opening/ closing time, pressure drop with supporting documents/ standards

The above are the only documents which will be used for technical evaluation unless other documents are asked for during technical clarifications. Any other technical document enclosed with the bid shall be ignored for the purpose of technical evaluation. All other documents attached with the specification are for information of the vendor and no comments shall be marked on these.


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SECTION-D

STANDARD TECHNICAL SPECIFICATIONS

D1: FOR VALVES


D2: FOR ACTUATORS

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SECTION-D1

VALVES

STANDARD TECHNICAL SPECIFICATION QUALITY PLAN DATA SHEET – A1 DATA SHEET – C

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1.0 GENERAL

This specification covers the design, materials, construction features, manufacture and testing comprising of Butterfly valves (steam service) at Vendor's or/ and sub-Vendor's works inclusive of painting and packing requirements.

2.0 CODES AND STANDARDS:

The design, manufacture, inspection and testing of the butterfly valves shall suit the design parameters specified in datasheet-A1 & comply with the requirements of latest revisions of the following standards. However, the testing shall be as per American Water Works Association AWWA C504-10 and C516-10 (whichever is applicable) including disc strength test (all sizes of valves), gear box POD Test & Valve POD test.

a) AWWA C504-10/ BS EN 593 (replaces BS 5155) for sizes upto 1800 mm.

b) AWWA C516-10 for size 2000 mm and above.

2.1 In case of any conflict between the above Codes/Standards and this specification, the later shall prevail and in case any further conflict in this matter, the interpretation of the specification by the BHEL engineer shall be final & binding.

3.0 DESIGN REQUIREMENTS:

3.1 All valves shall be suitable for the service conditions i.e. flow, temperature and pressure under which they are required to operate and those performing similar duties shall be interchangeable with each other unless otherwise specified.

3.2 The butterfly valves shall be suitable for Indoor/outdoor installation with shaft either in horizontal or vertical position.

3.3 The valves shall have minimum single off-set type disc (design with shaft eccentric to disc).

3.4 The valves shall have long body design for AWWA C504-10 and maximum laying length for AWWA C516-10 as specified in Data sheet-A1.
For BS design valves: face to face dimension should be as per long body design of AWWA C504-10.

3.5 The butterfly valves shall be with butt welded ends as specified in Data sheet-A1 and designed to ensure bubble tight shut off at the rated pressure of valve.

3.6 MATERIALS

3.6.1 The materials of construction of main parts of the butterfly valves (steam service) shall be specified in Data sheet-A1.

3.6.2 The materials of construction of the remaining parts shall be as per relevant standard governing the valves and to suit the service conditions. These materials shall be subject to approval of the purchaser.

3.6.3 Materials used in manufacture of valves shall be of tested quality.

4.0 CONSTRUCTION FEATURES:

4.1 Valve Body

4.1.1 The valve body shall have integral hubs for shaft bearing housing. The minimum body shell thickness and minimum diameter of seat bore shall be as per requirement of the applicable table/equation of AWWA-C504-10/C516-10 (whichever is applicable).



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Material of construction of body and valve parts shall be as per materials indicated in Data sheet-A1.

- 4.1.2 An arrow shall be embossed/ engraved and painted on the outside of body to clearly indicate the direction of flow.

4.2 Valve Shaft

- 4.2.1 The shaft of each butterfly valve shall be securely attached to the disc through Bolting, Riveting, threading, upsetting or cross pinning, adequately locked.

- 4.2.2 Valve shaft design shall consist of one piece unit extending completely through the valve disc. or may be the "Stub Shaft" type which consists of two separate shafts inserted into the disc. Each stub shaft shall be inserted into the valve disc hubs for a minimum distance of at least 1.5 times shaft diameter. The connection between the shaft and the disc shall be designed to transmit shaft torque equivalent to at least 75% of the torsional strength of the minimum required shaft diameter. The minimum shaft diameter shall be as per the relevant standard and shall be such that it will safely sustain the maximum differential pressure across the closed valve and transmit the maximum torque required to operate the valve.

- 4.2.3 Surface finish for shaft shall be minimum 16 RMS in the area of gland packing.

4.3 Valve Disc:

The valve disc shall have no external ribs transverse to the flow and shall sustain full differential pressure across closed valve disc without exceeding working stress of one fifth of the tensile strength of the material used. The thickness of the valve disc shall not be more than $2 \frac{1}{4}$ times the shaft diameter listed in AWWA-C504-10/C516-10 (whichever is applicable). The valve disc shall be designed to rotate 90° from full open to tight shut off position. Material of Disc shall be as per the Data sheet-A1.

4.4 Body Seat & Disc Seal (Valve seat)

The soft seat shall be of replaceable type of suitable grade resilient material, adequately reinforced, securely attached to the disc or to the body, and shall be designed to provide bubble tight shut off under all operating conditions. The soft seat/ seal shall be attached by clamping ring, bolting or other suitable methods as per the standard design of the manufacturer. All clamping rings, bolts/studs, nuts used shall be of stainless steel. The sealing ring on the disc shall be continuous type and easily replaceable.


The mating seat surface accordingly shall be on valve body or disc and shall be of stainless steel and securely attached to the body/disc by directly clamping, bolting or suitable methods. All clamps, retaining rings, nuts, screws / all hardware shall be of stainless steel.

4.5 Valve Bearing:

Each butterfly valve shall be fitted with sleeve type bearings contained in the hub of the valve body. The bearing shall be of self-lubricating type and the coefficient of friction of bearing material shall not exceed 0.25 when rubbing at the maximum bearing pressure. The housing for this bearing shall be rigidly attached to the valve body. Thrust bearings shall also be provided for vertical shaft installation. For valves of 350 NB and larger, the bearing should be capable of taking axial thrust also. The material of the bearing shall be self-lubricated type & low coefficient of friction in accordance with the relevant standard.

4.6 Shaft Seal:

Wherever the shaft project through the valve body for actuator connection, a shaft seal shall be provided. Shaft seal shall be designed for use of Standard 'O' rings seals

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and they shall be contained in a removable corrosion resistant recess. Shaft seals shall be designed to allow its replacement without removal of the valve shaft.

4.7 The hand wheel shall be of malleable iron or equivalent.

4.8 Body Ends:

These shall be as butt welded as per ASME B 16.25 as specified in Data sheet-A1.

4.9 Nameplate:

Each valve shall be fitted with a circular Stainless steel 2mm thick nameplate indicating the valve Tag No. and service description given in Data sheet-A1. All details shall be engraved 1 mm deep and filled with black enamel paint.

4.10 The stops which limit the travel of any valve in the 'Open' or 'Shut' position shall be arranged exterior to the valve body.

4.11 All valves shall be closed by rotating the handwheel in a clockwise direction when looking at the face of the handwheel. The pulling force required on handwheel rim shall not exceed 25 Kgf when operating the valve under full flow and operating pressure. The face of each hand wheel shall be clearly marked with the words 'Open' and 'Shut' with adjacent arrows to indicate the direction of rotation to which each refers.

4.12 Special attention shall be given to the operating mechanism for large size valves in order that quick and easy operation is obtained and maintenance is kept to a minimum.

4.13 Eyebolts shall be provided where necessary to facilitate handling heavy valves or part of valves.

4.14 Wherever practical, valves (including actuator, drive motor, integral bypass etc.) of total weight equal to or greater than 500 Kg shall be provided with suitable lugs to permit direct suspension by hanger rods or direct resting on bottom support, as applicable.

4.15 The valves as well as accessories shall be designed for easy dismantling and maintenance.

4.16 The disc shall rotate through 90° from full open to the tight shut position. The disc shall be contoured to ensure the least possible resistance to flow and be suitable for throttling operation. While the disc is in throttled position, the valve shall not create any noise or vibration.

4.17 It may be noted that all construction features design and parameters will be governed by AWWA-C504-10 for sizes upto 1800 mm and AWWA-C516-10 for sizes 2000 mm and above.

5.0 SPECIAL FEATURES:

5.1 Gland Sealing Arrangement:

Butterfly valves, provided with gland sealing arrangement, shall be vacuum tested. All valves required with this arrangement shall be provided with G3/8" connection (duly plugged) for water sealing. Sealing water shall be supplied at 4 ata and 50°C unless otherwise specifically indicated for the particular project.

5.2 Motorised Valves:

5.2.1 The motorised valves shall be offered with the electric actuators of reputed make. A particular make and type of actuator shall be designed for the maximum differential



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working pressure. However, the stall torque of the selected actuators shall be minimum 1.5 times the valve unseating torque requirement at the maximum differential working pressure (design pressure) and required operating time as mentioned in in Datasheet A-1/Datasheet A-2.

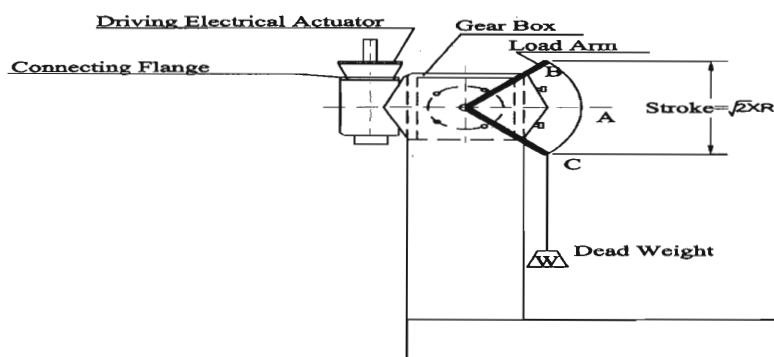
- 5.2.2 Electric actuators shall be mounted directly on the valves.
- 5.2.3 The motors, gearing and disengaging hand wheel shall be adequate to open and close the valve under maximum differential pressure and shall be completely assembled on the respective valve and shop tested before shipment.
- 5.2.4 Gear box and Electric Actuator shall also meet the inspection & testing requirements of latest revision of AWWA-C504-10 /AWWA C542-10 respectively.

6.0 INSPECTION AND TESTING:-

All inspection & Testing for valve, Gear box and actuators shall be as per the requirements of the relevant standard.

The minimum NDT/testing and inspection requirements for valve, Gear Box, electric actuator etc. shall be as per the attached Quality Plan. However, in case of order, final inspection and testing shall be carried out as per the final approved quality plan without any price implications.

6.1 P.O.D. Tests:



TEST SET UP

FIG. 1

- a) POD (Proof-of-design) Test as per AWWA-C504-10/C516-10 (whichever is applicable) is required to be carried out for valves. In case the valve POD Test has been done earlier, only Test Report of POD test for same model/ type/size/ rating is required to be submitted for verification.
- b) Gear Box and Electric Actuator shall be designed & tested in accordance with latest editions of AWWA C 504-10(gearbox) and AWWA C 542-10 (actuator) respectively. Gear Box shall be designed to hold the valve disc in intermediate position between full open and full closed position without creeping or fluttering.
- c) For valves designed and manufactured as per AWWA/ BS EN 593, POD shall follow the guidelines of AWWA-C504-10/C516-10 (whichever is applicable) and Actuators shall meet the requirements of POD test of AWWA-C-542-10.
- d) Gear box POD test: - Valve POD and gear box POD tests should be done separately on each one of the valve & the gear box. Gear box POD test shall be done as per the procedure described below or as per the procedure agreed between purchaser & vendor.



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e) Gear box POD Test shall be carried out only at full rated torque of gear box, throughout the full cycle of testing i.e. at no point during each full cycle of testing; the applied torque should be less than the full rated torque of Gear Box. Refer Sketch for Gear Box POD test set up. Dead weight and length of arm shall be so selected that the torque generated at point "C" and "B" shall in no case be less than the full rated torque of the gear box. (refer fig.1)

f) Irrespective of the requirement of conducting the type tests, the vendor shall submit the reports of the type tests carried out ~~within last five years from the date of bid opening (refer Datasheet A1 for bid opening date)~~. These reports should be for the tests conducted on the equipment same (model / type/ size / rating) to those proposed to be supplied. Tests should have been conducted at an independent laboratory or should have been witnessed by NTPC/ BHEL/ any other reputed customer.

6.2 These valves are for vacuum service and shall be provided with gland sealing arrangement which shall be vacuum tested with vacuum and helium gas.

7.0 PERFORMANCE GUARANTEE:

7.1 The vendor shall guarantee the material & workmanship of all components as well as operation of the equipment as per the requirements of the specification.

7.2 The vendor shall also guarantee the following for each butterfly valve:

- a) Pressure drop as per the approved drop vs. opening curve.
- b) The valve opening and closing time.

8.0 SURFACE PREPARATION & PAINTING

The surface preparation of all exterior and interior surfaces of valves shall include the following:

- a) Removal of oil, grease and dirt.
- b) Removal of rust and scale etc.
- c) Sand blasting/ shot blasting.

All exterior surfaces of valves shall be painted with primer and finish coated with coating of min. 80 microns thickness. Color shade etc. shall be subject to BHEL/ Customer approval.

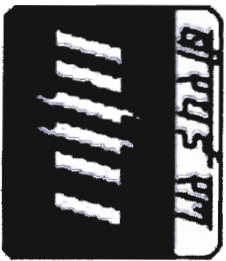
9.0 CLEANING AND PROTECTION FOR DESPATCH:

9.1 Each valve shall be drained, cleaned, prepared and suitably protected in such a way so as to minimize the possibility of damage and deterioration during transit and storage.

9.2 Discs of all valves shall be unseated when they are despatched but care shall be taken to ensure that there is no risk of damage to the disc.

9.3 Body ends shall be suitably sealed to protect them against damage during transit and storage.

9.4 Valve Tag Nos. shall be incorporated in all the despatch documents.



DATA SHEET - A1
BUTTERFLY VALVE
(STEAM SERVICE)
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(STAGE-V, UNIT#7&8)

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SL NO.	TAG NOS.	TYPE OF VALVE	SIZE mm (NB)	OPERATION	PRESSURE KG/CM2(G)	TEMP (DEG ⁰ C) (DESIGN)	SERVICE	RATING, DESIGN & TESTING CODE	BODY & DISC MATERIAL	END CONN	SPECIAL FEATURES	MATCHING PIPE OD X THKN		MAIN VALVES (ALONG WITH ACTUATOR) QTY WITHOUT COMMISSIONING SPARES (NOS.)	COMMISSIONING SPARES			MANDATORY SPARES		
												MM	MM		GLAND PACKING (VALVES) (SETS)	BOTTOM GASKET (VALVES) (SETS)	O' RING AND SEALS FOR ELECTRIC ACTUATORS (SETS)	COMPLETE VALVE WITHOUT ACTUATOR, WITHOUT COST OF COMMISSIONING SPARES AS PER CLAUSE A-3.1.12 OF SCHEDULE-F8 (LIST & QUANTITY OF MANDATORY SPARES) (NOS.)	COMPLETE ACTUATOR ASSEMBLY OF EACH TYPE/RATING AS PER CLAUSE A-3.1.29 OF SCHEDULE-F8 (LIST & QUANTITY OF MANDATORY SPARES) (NOS.)	COMPLETE SET OF LIMIT SWITCHES USED IN ACTUATOR OF EACH TYPE/RATING AS PER CLAUSE A-3.1.30 OF SCHEDULE-F8 (LIST & QUANTITY OF MANDATORY SPARES) (SETS)
1	EXV-25, EXV-26 (EACH 2 Nos)	BUTTERFLY VALVE (STEAM SERVICE)	1800	MO	2	100	BFP DRIVE TURBINE EXHAUST LINE	CL 75B (MINIMUM) OF AWWA C504-2010 OR 5.17 BAR (MINIMUM) OF BS EN 593	CCS (ASTM A216 GR. WCB)	BW AS PER ASME B16.25	SG, MO, OT = 50 ~ 70 SEC, SHAFT AXIS ORIENTATION HORIZONTAL/ VERTICAL SUITABLE FOR BOTH DIRECTIONS; ELECTRIC ACTUATOR WITHOUT INTEGRAL STARTER	1829	16.00	4	4	4	4	1	1	5
TOTAL														4	4	4	4	1	1	5

ABBREVIATIONS:-
BW- BUTT WELDED, CCS - CAST CARBON STEEL, SG - SEALED GLAND, MO - MOTORISED ELECTRIC ACTUATOR OT - OPENING/CLOSING TIME OF VALVE WITH ELECTRIC ACTUATOR OPERATION, IBR - INDIAN BOILER REGULATION
1. Valve POD, Gear box POD & Actuator POD test, if already carried out by bidder for similar model/ type/ size/ rating for any NTPC/ BHEL project any other reputed customer, shall be considered applicable for this project, if found satisfactory by BHEL & Customer.
2. Valve POD, Gear box POD & Actuator POD test, if required, as per technical specification & AWWA C504-2010, then the charges for the same shall deemed to be included in the unit quoted prices of main valves. Bidder shall not indicate these charges as a separate head in the price bids.
3. Main valve prices shall BE EXCLUSIVE of cost of Commissioning Spares prices.
4. Bidder is required to quote unit price of each item under commissioning spares separately & individually i.e. prices of all commissioning spares shall not be clubbed/ included in the unit price of Main valves.
5. Commissioning spares --> One set each of Bottom/ Cover Gasket with 'O' Rings & Seals, Gland Packing with 'O' ring & seals in Gland packing area and actuator "O" rings and seal as applicable.

Signature of bidder
11/11/2013

Signature of the bidder with name, designation, date and company's seal



DOCUMENT TITLE	SPECIFICATION NO.	PE-TS-392-100-M016
DATA SHEET-A1	VOLUME - IIB	
DATA SHEET FOR BFP TURBINE EXHAUST BUTTERFLY VALVES	SECTION : D	
	REV. NO. : 01	DATED : 11.11.2013
2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SHEET 2 OF 4	

TECHNICAL REQUIREMENTS

1. Tag no. : EXV-25 & EXV-26
2. Quantity : One each (Total 2 nos.) per unit
3. Total Qty. : Four nos. for two units
4. Type : Resilient seal.
5. Service : Butterfly valves shall be located in the exhaust ducts of the auxiliary drive turbines of the boiler feed pumps to isolate the aux. drive turbine from the surface condenser.
6. Size (Nominal) mm : 1800
7. Flow medium : Wet Steam, 2-7% moisture
8. Flow Velocity (Design) : 100 m/sec.
9. Operating parameters :


	<u>At normal condition</u> (Ref. HBD no.: T0208 R0)	<u>At maximum condition</u> (Ref. HBD no.: T0245 R0)
9.1 Pressure (kg/cm ² (a)) :	0.1114	0.1172
9.2 Flow (T/hr) :	50.223	57.947
9.3 Dryness fraction :	0.960	0.960



DOCUMENT TITLE DATA SHEET-A1 DATA SHEET FOR BFP TURBINE EXHAUST BUTTERFLY VALVES 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO. PE-TS-392-100-M016	
	VOLUME - IIB	
	SECTION : D	
	REV. NO. : 01	DATED : 11.11.2013
SHEET 3 OF 4		


TECHNICAL DATA

1. Valve Design Rating : Class 75B (minimum) of AWWA C504-2010 or 5.17 Bar (minimum) of BS EN 593
2. Flow medium Parameters :
Pressure : Full vacuum and 2 kg/cm² (g)
Temp. (Design) : 100 Deg. C
3. End Connections : Butt welded
4. Connecting pipe size and material : OD 1829 x 16 thk.
SA672 Gr. B70
5. Valve operation type : Motor operated
6. Shaft Axis orientation : Horizontal
7. Pipe line axis orientation : Horizontal
8. Operation : Full open & full close
9. Design pressure drop at max. flow : 0.0002 kg/cm² (max.)

	DATA SHEET-A1 BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO. PE-TS-392-100-M016	
		VOLUME-IIB	
		SECTION : D	
		REV. NO.: 01	DATE: 11.11.2013
		Sheet 4 of 4	


Material of Construction

SL NO.	PART NAME	MATERIALS
VALVE		
a.	Valve Body Butt welded: (Long body butt weld ends)	ASTM A-216 Gr. WCB
b.	Valve Disc.	ASTM A-216 Gr.WCB
c.	Shaft	ASTM A182 Gr.F304
d.	Disc Seal/Seat	EPDM (70 ~ 75 SHORE 'A')
e.	Valve body seat edge	AISI 316 (WELD OVERLAY/ DEPOSIT)
f.	Seat retaining ring and internal Bolts etc.	SS 304/316
g.	Bearing	SLEEVE TYPE, SELF LUBRICATED
h.	Shaft seal :	'O' RINGS TYPE (65~70 SHORE 'A')
i.	Fasteners (bolts & nuts)	ASTM A193 Gr. B7 (BOLTS) / ASTM A194 Gr. 2H(NUTS)
j.	Hand wheel (actuator)	MALLEABLE IRON (NO OTHER ALTERNATE MATERIAL ACCEPTABLE)
GEAR BOX. (Worm type)		
k.	Main Housing /Cover (Totally enclosed construction)	Cast Iron IS:210 Gr. FG 220/260
l.	Input shaft	13/% Cr SS/ EN8 (~200 BN)
m.	Worm	EN8 (~200 BN)
n.	Worm Wheel	Ductile iron / S.G iron
o.	Hand wheel	Malleable Iron

<div>सुरतगढ़ स्टील</div> <div></div>			CUSTOMER: RRVUNL			PROJECT : 2X660MW SURATGARH STPP			SPEC. NO. : PE-TS-392-100-M016					
QUALITY PLAN			VENDOR:			QP NO. : PE-QP-392-100-M024			REV. 01 DT. 11-11-13			SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE		
SHEET 2 OF 7			SYSTEM STEAM SERVICE			ITEM: CAST CARBON STEEL BUTTERFLY VALVE SIZE 1800 MM NB/CLASS 75B MOTORISED			SECTION - VOLUME					
S.N	COMPONENT/ O. OPERATION	CHARACTERISTICS CHECKED	CAT E- GO RY	TYPE/METH- OD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY		REMARKS			
									P	W	V			


1.3	DISC SEAL (FROM VENDORS REGULAR & APPROVED SOURCE)	1. VISUAL INSPN	MA	VISUAL	100%	APPD DRG	APPD DRG	INSPN REPORT	3/2	2	1	
		2. DIMENSIONS	MA	MEASURE- MENT	100%	APPD DRG	APPD DRG	LOG BOOK	3/2	2	1	
		3. TENSILE AND HARDNESS FOR VULCANISING	MA	MEASUREM ENT	100%	APPD DRG	APPD DRG	TEST CERT	3/2	2	1	
		4. OZONE CRACK RESISTANCE	MA	TESTING	1/ BATCH	TECH. SPEC + ASTM D1149	TECH. SPEC + ASTM D1149* AWWA C 504	TEST CERT.	3/2	2	1	SPECIMEN TYPE A, 40 DEG CENTIGRADE FOR 70 HRS
		5. ELONGATION	MA	TESTING	1/ BATCH	IS:3400 PART-I	250% MIN	TEST CERT	3/2	2	1	
		6. BLEED RESISTANCE	MA	TESTING	1/ BATCH	SAMPLE TO BE KEPT IN 33% HCL. DM WATER, 48% NaOH FOR 72 HRS.	NO DISCOLO- URATION, WEIGHT GAIN +/- 0 TO 2%	TEST CERT	3/2	2	1	
		7. AGEING TEST	MA	TESTING	1/ BATCH	TECH. SPEC + IS 3400 PART IV	TECH. SPEC + IS3400 PART IV *	TEST CERT	3/2	2	1	*TEST TEMP. 125 DEG C, TEST DURATION 72 HRS, MAX CHANGE IN TENSILE STRENGTH 20% ELOGATION: 20%, HARDNESS: 3%
		8. HYDRAULIC STABILITY TEST (AFTER AGEING)	MA	TESTING	1/ BATCH	TECH SPEC./ REL STD.	TECH SPEC./ REL STD.	TEST CERT	3/2	2	1	
		9. WEAR RESISTANCE	MA	TESTING	TYPE TEST	AWWA C-504	NO DAMAGE	TEST REPORT	3/2	2	1	TYPE TEST REPORT WILL BE FURNISHED FOR REVIEW
1.4	FASTENERS ASTM 193 GR B7 ASTM 194 GR2H, GRB8M	1. VERIFICATION OF MAKE, GRADE, REVIEW OF TEST CERTIFICATE	MI	VISUAL	100%	TECH. SPEC/ DATA SHEET	TECH. SPEC/ DATA SHEET	INSPN REPORT	3/2	2	1	
		2. DIMENSIONS	MA	MEASURE- MENT		APPD DRG	APPD DRG	INSP REPORT	2	2	1	

BHEL		PARTICULARS		BIDDER/VENDOR	
ARVIND BHARDWAJ		NAME			
14/11/2013		SIGNATURE			
		DATE		BIDDER'S/ VENDOR'S COMPANY SEAL	


		QUALITY PLAN		CUSTOMER: RRVUNL VENDOR:		PROJECT : 2X660MW SURATGARH STPP QP NO. : PE-QP-392-100-M024		REV. 01 DT. 11-11-13		SPEC. NO. : PE-TS-392-100-M016 SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE	
SHEET 3 OF 7		SYSTEM STEAM SERVICE		ITEM: CAST CARBON STEEL BUTTERFLY VALVE SIZE 1800 MM NB/ CLASS 75B MOTORISED		ACCEPTANCE NORMS		FORMAT OF RECORD		AGENCY P W V	
S.N COMPONENT/ OPERATION		CHARACTERISTICS CHECKED		CAT TYPE/METH- OD OF GO CHECK		EXTENT OF CHECK		REFERENCE DOCUMENT		REMARKS	

[illegible]

BHEL		BIDDER/VENDOR	BIDDER'S/ VENDOR'S COMPANY SEAL
PARTICULARS			
NAME			
SIGNATURE			
DATE			
11/11/2013			


 QUALITY PLAN		CUSTOMER: RVVNL		PROJECT : 2X660MW SURATGARH STPP		SPEC. NO.: PE-1S-392-100-M016	
VENDOR:		QP NO.: PE-QP-392-100-M024		REV. 01 DT. 11-11-13		SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE	
S/N		SYSTEM		ITEM: CAST CARBON STEEL BUTTERFLY VALVE		SECTION - VOLUME	
O. OPERATION		CHARACTERISTICS CHECKED		REFERENCE DOCUMENT		ACCEPTANCE NORMS	
		CAT E-GO RY		TYPE/METH-OD OF CHECK		EXTENT OF CHECK	
						FORMAT OF RECORD	
						AGENCY	
						REMARKS	

	2. TRAVEL/STROKE	MA	}	}	}	}	}	}						
	3. TRAVEL TIME	MA	}	}	}	}	}	}						
	4. OPERATION OF LIMIT SWITCH	MA	}	}	}	}	}	}						
	5. MANUAL OPERATION THROUGH HAND WHEEL	MA	}	}	}	}	}	}						
	6. OPERATION TEST WITH POWER SUPPLY VARIATION ENERGISES TO OPEN/CLOSE	MA	}	}	}	}	}	}						
	7. IR,HV,IR	MA	}	}	}	}	}	}						
	8. DEGREE OF PROTECTION	MA	}	}	}	}	}	}						
	9. DESIGN VERIFICATION	MA	TYPE TEST (CYCLE TEST)	1/TTYPE	TECH. SPEC./ APPD. DRG./ DATA SHEET/ IS:9334	AWMA C504 & AWMA C542	TECH. SPEC./ APPD. DRG./ DATA SHEET/ IS:9334	AWMA C504 & AWMA C542	TEST CERT	3 RD PARTY TEST CERT.	3	-	1	
2.0	INPROCESS CONTROL:-													
2.1	BODY & DISC		1 DIMENSIONS	MA	MEASURE-MENT	100%	MFG DRG	MFG DRG	INSPN. REPORT	2	--	1		
			2. SURFACE DEFECTS	CR	P.T.	100%	ASTM E165	ANSI B 16.34 APPENDIX III	INSPN. REPORT	2	2	1		ON MACHINED AREA ONLY.

<div></div>			CUSTOMER: RRVUNL			PROJECT : 2X660MW SURATGARH STPP			SPEC. NO : PE-TS-392-100-M016					
QUALITY PLAN			VENDOR:			QP NO. : PE-QP-392-100-M024			REV. 01 DT. 11-11-13			SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE		
SHEET 5 OF 7			SYSTEM STEAM SERVICE			ITEM: CAST CARBON STEEL BUTTERFLY VALVE SIZE 1800 MM NB/ CLASS 75B MOTORISED			SECTION - VOLUME					
S.N O.	COMPONENT/ OPERATION	CHARACTERISTICS CHECKED	CAT E- GO RY	TYPE/METH- OD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	AGENCY P W V	REMARKS				


2.2	WELDING OVERLAY DEPOSIT	WELDING PROCEDURE AND WELDER PERFORMANCE QUALIFICATION CLADDING	CR	VISUAL MECH. TESTS	100%	ASME IX	ASME IX	INSPN. REPORT	3/2	-	-	ONLY BHEL / CUSTOMER QUALIFIED WELDERS SHALL BE ENGAGED FOR WELDING. WPS SHALL BE SUBMITTED FOR APPROVAL.
			MA	DEPTH MEASUREM ENT	100%	MFG. DWG	MFG. DWG	TEST REPORT	2	2	1	
			MA	SURFACE DEFECT LPI ON WELD OVERLAY AND ADJACENT AREA	100%	ASTM 165	FREE FROM POROSITY / CRACK	NDT REPORT	2	2	1	
2.2.1	SEAT RING	1. SUB-SURFACE DEFECTS	MA	RT/UT	100%	ASME B16.34	ASME B16.34	INSPN REPORT	3/2	2	1	
		2. SURFACE DEFECT	MA	LPI	100%	ASTM A165	FREE FROM CRACKS	INSPN REPORT	2	2	1	
2.3	BODY (BUTT WELD ENDS)	SUB-SURFACE DEFECT INTERNAL DEFECTS	CR	MPI	100% ON BW AREA	ASTM A709	ANSI B 16.34 APPENDIX III	INSP REPORT	2	2	1	RT (100%) ON BW ENDS AS PER SL. NO. 1.1 CLAUSE NO.2
2.4	SHAFT	1. DIMENSION	MA	MEASURE- MENT	100%	MFG DRG	MFG DRG	LOG BOOK	2	-	-	
		2. SURFACE DEFECTS	MA	P.T.	100%	ASTME165.	ANSI B 16.34 APPENDIX III	INSPN REPORT	2	2	1	
3.1	VERIFICATION OF ALL PREVIOUS TESTS AND DOCUMENTS	VERIFICATION OF RECORDS	MA	---	100%	TECH SPEC	TECH SPEC	---	2	1	1	

BHEL		PARTICULARS		BIDDER/VENDOR	
ARVIND BHARDWAJ		NAME			
11/11/2013		SIGNATURE			
		DATE		BIDDER'S/ VENDOR'S COMPANY SEAL	

		CUSTOMER: RVVUNL		PROJECT : 2X660MW SURATGARH STPP		SPEC. NO. : PE-TS-392-100-M016	
QUALITY PLAN		VENDOR:		QP NO. : PE-QP-392-100-M024		REV. 01 DT. 11-11-13	
SHEET 6 OF 7		SYSTEM STEAM SERVICE		ITEM: CAST CARBON STEEL BUTTERFLY VALVE		SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE	
S.N O.		CHARACTERISTICS CHECKED		REFERENCE DOCUMENT		SECTION - VOLUME	
COMPONENT/ OPERATION		CAT E-GO RY		TYPE/METH-OD OF CHECK		EXTENT OF CHECK	
				ACCEPTANCE NORMS		FORMAT OF RECORD	
				AGENCY		REMARKS	
				P		W	
				V			

3.2 TESTS (HYDRAULIC)	1. BODY TEST	CR	HYDRO TEST	100%	AWMA C-504/APPD DRG.	NO LEAKAGE	INSP. REPORT	2	1	-	
	2. DISC STRENGTH	CR	HYDRO TEST	100%	AWMA C-504/APPD DRG.	NO DEFORMATION/NO STRUCTURAL DAMAGE TO DISC	INSP. REPORT	2	1	-	ONE VALVE/SIZE SHALL BE TESTED FOR TWICE THE DESIGN PRESSURE FROM BOTH SIDE OF THE VALVE IN ADDITION TO 100% TESTING IN THE NORMAL FLOW DIRECTION. NO PART OF DISC/ VALVE SHALL BE PERMANENTLY DEFORMED/DAMAGED. DISC DEFORMATION IS MEASURED USING DIAL GAUGE AND BODY DEFORMATION BY MEASURING TAPE
	3. SEAT LEAKAGE WITH ACTUATOR (BOTH DIRECTION)	CR	HYDRO/AIR TEST	100%	AWMA C-504/APPD DRG.	NO LEAKAGE	INSP. REPORT	2	1	-	
	4. PERFORMANCE TEST	CR	PERFORMANCE	OPERATING THREE TIMES UNDER NO LOAD/ FLOW CONDITION BOTH MANUAL & THROUGH OPERATORS	AWMA C-504 *	SMOOTH OPERATION	INSP. REPORT	2	1	-	* COMPLETE VALVE ASSEMBLY ALONGWITH ACTUATOR SHALL BE SHIP OPERATED IN HORIZONTAL & VERTICAL POSITION 1) UNDER AT NO LOAD (25 CYCLES) 2) UNDER PRESSURE (3 CYCLES) IN HORIZONTAL POSITION ONLY AND FOLLOWING SHALL BE CHECKED - OPERATING & CLOSING TIME - LIMIT SWITCHES - CURRENT DRAWN BY ACTUATORS


BHEL		PARTICULARS		BIDDER/VENDOR	
ARVIND BHARDWAJ		NAME			
11/11/2013		SIGNATURE			
		DATE		BIDDER'S/ VENDOR'S COMPANY SEAL	

<div>DR-7425-177</div> <div></div>				CUSTOMER: RRVLNL				PROJECT : 2X660MW SURATGARH STPP				SPEC. NO : PE-ITS-392-100-M016							
QUALITY PLAN				VENDOR:				QP NO. : PE-QP-392-100-M024				REV. 01 DT. 11-11-13				SPEC. TITLE STANDARD SPEC. FOR TWO WAY BF VALVE FOR STEAM SERVICE			
SHEET 7 OF 7				SYSTEM STEAM SERVICE				ITEM: CAST CARBON STEEL BUTTERFLY VALVE SIZE 1800 MM NB/ CLASS 75B MOTORISED				SECTION - VOLUME				REMARKS			
S.N O.	COMPONENT/ OPERATION	CHARACTERISTICS CHECKED		CAT E- GO RY	TYPE/METH- OD OF CHECK	EXTENT OF CHECK	REFERENCE DOCUMENT	ACCEPTANCE NORMS	FORMAT OF RECORD	P	W	V							

	5. GLAND LEAK TEST (TOP GLAND AND BOTTOM FLANGES)	CR	HELIUM LEAK TESTS	100%	APPROVED TEST PROCEDURE	APPROVED TEST PROCEDURE	INSP. REPORT	2	1	-	VERIFICATION OF TEST REPORT OF POD TEST ON SAME. MODEL/TYPE/SIZE/RATING CARRIED OUT EARLIER FOR NTPC PROJECT/ REPUTED CUSTOMER.
	6. VACUUM TEST & HELIUM LEAK TEST	CR	VACUUM TEST	100%	APPROVED TEST PROCEDURE	APPROVED TEST PROCEDURE	INSP. REPORT	2	1	-	
	7. PROOF OF DESIGN TEST (LIFE CYCLE TEST)	CR	CYCLE TEST	AS PER AWMA C504 ON ONE SIZE/ TYPE/ SIZE GROUP/ RATING	APPROVED TEST PROCEDURE / AWMA C504	INSP REPORT	2	1	-		
4.0	SHIPPING RELEASE										
4.1	FINAL INSPECTION	1. OVERALL DIMENSION	MA	MEAS.	100%	APPD DRG	INSP REPORT	2	1	-	
		2. DOCUMENTATION REVIEW	MA	REVIEW	100%	APPD DRG/ TECH SPEC	INSP REPORT	2	1	-	
		3. CLEANLINESS	MA	VISUAL	100%	APPD DRG/ TECH SPEC	INSP REPORT	2	1	-	
		4. NAMEPLATE	MA	VIAUAL	100%	APPD DRG/ TECH SPEC	INSP REPORT	2	1	-	
5.0	PAINTING	MI	VISUAL & MEASURE- MENT	100%	APPROVED DATA SHEET FROM BHEL/ CUTOMER	INSPN REPORT	2	2	1		
6.0	PACKING	MA	VISUAL	100%	AS PER TECH SPECIFICATION	INSP REPORT	2	2	1		

NOTES:- CR- MEANS CRITICAL MA- MEANS MAJOR MI- MINOR
PT-PENETRATION TEST UT- ULTRA SOUND TEST MPI= MAGNETIC PARTICAL EXAMINATION
1- BHEL (PURCHASER) 2- VENDOR (MAIN) 3- SUB-VENDOR OF VENDOR
ALL MATERIALS SHALL BE AS PER APPROVED DRGS/ DATA SHEET FOR VALVES. LATEST EDITIONS OF ALL THE ABOVE MENTIONED STANDARDS SHALL BE FOLLOWED.

BHEL		PARTICULARS		BIDDER/VENDOR		BIDDER'S/ VENDOR'S COMPANY SEAL
ARVIND BHARDWAJ		NAME				
ABJ		SIGNATURE				
11/11/2013		DATE				

	TECHNICAL SPECIFICATION BUTTERFLY VALVES (STEAM SERVICE)		SPECIFICATION NO. PE-TS-392-100-M016	
			VOLUME : IIB	
			SECTION: D	
			REV. NO.: 01	DATE: 11.11.2013
			SHEET 1	OF 1

SECTION-D2

ACTUATORS

DATA SHEET – A2 WIRING DIAGRAM

RAJASTHAN RAJYA VIDYUT UTPADAN NIGAM LTD.

2X660 MW, SUPER-CRITICAL TPS, STAGE- V

SURATGARH, RAJASTHAN

MOTOR OPERATED VALVE ACTUATOR DATA SHEET

CUSTOMER: RAJASTHAN RAJYA VIDYUT UTPADAN NIGAM LTD.

CONSUTANT: TATA CONSULTING ENGINEERS LIMITED

PROJECT: 2X660 MW, SUPER-CRITICAL TPS, STAGE- V
SURATGARH, RAJASTHAN



BHARAT HEAVY ELECTRICALS LTD
POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA

DEPT CODE	NAME	SIGN	DATE
DRWN	MG		31.05.2013
DSGN	SHK		31.05.2013
CHD	SHK		31.05.2013
APPD	ABS		31.05.2013

TITLE

MOTOR OPERATED VALVE ACTUATOR DATA SHEET

ELEC.						DEPT.	SCALE	DRAWING NO.	PE-ID-392-145-I902
						SIGN		SHEET	1 OF 05
						DATE		REV	00



SPECIFICATION FOR MOTORISED VALVE ACTUATOR

SPECIFICATION NO.: PE-SS-999-145-I007

VOLUME II B

SECTION D

REV. NO. 02

DATE: 17.09.07

SHEET 1

OF 3

Data Sheet A & B

DATA SHEET-A
(TO BE FILLED BY PURCHASER)

DATA SHEET-B
(TO BE FILLED-UP BY BIDDER)

GENERAL*	* PROJECT	2 X 660 MW SURATGARH TPP			
	OFFER REFERENCE				
	* TAG NO. SERVICE	REFER DATASHEET-A1			
	* DUTY	<input checked="" type="checkbox"/> ON / OFF <input type="checkbox"/> INCHING			
	* LINE SIZE (inlet/outlet): MATERIAL	REFER DATASHEET-A1			
	* VALVE TYPE	<input type="checkbox"/> GLOBE <input type="checkbox"/> GATE <input type="checkbox"/> REG. GLOBE <input checked="" type="checkbox"/> BUTTERFLY			
	* OPENING / CLOSING TIME	REFER DATASHEET-A1			
	* WORKING PRESSURE	REFER DATASHEET-A1			
	AMBIENT CONDITION	SHALL BE SUITABLE FOR CONTINUOUS OPERATION UNDER AN AMBIENT TEMP. OF 0-55 DEG C AND RELATIVE HUMIDITY OF 0-95%			
	VALVE SEAT TEST PRESS	BIDDER TO SPECIFY			
	REQUIRED VALVE TORQUE	BIDDER TO SPECIFY			
	ACTUATOR RATED TORQUE	BIDDER TO SPECIFY			
CONSTRUCTION AND SIZING	CONSTRUCTION	TOTALLY ENCLOSED, WEATHER PROOF, IP:64			
	MECHANICAL POSITION INDICATOR	TO BE PROVIDED FOR 0-100% TRAVEL			
	BEARINGS	DOUBLE SHIELDED, GREASE LUBRICATED ANTI-FRICTION.			
	GEAR TRAIN FOR LIMIT SWITCH/TORQUE SWITCH OPERATION	METAL (NOT FIBRE GEARS). SELF-LOCKING TO PREVENT DRIFT UNDER TORQUE SWITCH SPRING PRESSURE WHEN MOTOR IS DE-ENERGIZED.			
	SIZING	OPEN/CLOSE AT RATED SPEED AGAINST DESIGNED DIFFERENTIAL PRESSURE AT 85% OF RATED VOLTAGE. FOR ISOLATING SERVICE THREE SUCCESSIVE OPEN-CLOSE OPERATIONS OR 15 MINS. WHICHEVER IS HIGHER. FOR INCHING(REGULATING) SERVICE 150 STARTS/HR MINIMUM			
HANDWHEEL	* REQUIRED	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO			
	* ORIENTATION	<input type="checkbox"/> TOP MOUNTED <input type="checkbox"/> SIDE MOUNTED			
	TO DISENGAGE AUTOMATICALLY DURING MOTOR OPERATION.				
ELECTRIC ACTUATOR	ACTUATOR MAKE/MODEL	BIDDER TO SPECIFY			
	MOTOR MAKE / MODEL / TYPE / RATING (KW)	BIDDER TO SPECIFY			
	MOTOR TYPE	SQUIRREL CAGE INDUCTION MOTOR, STARTING CURRENT LIMITED TO SIX TIMES THE RATED CURRENT.			
	ACTUATOR APPLICABLE WIRING DIAGRAM	<input checked="" type="checkbox"/> ENCLOSED (BIDDER TO CONFIRM) A: <input type="checkbox"/> DRG. NO. 3-V-MISC-24227 R00 B: <input type="checkbox"/> DRG. NO. 3-V-MISC-24550 R00 C: <input type="checkbox"/> DRG. NO. 3-V-MISC-24283 R00 D: <input checked="" type="checkbox"/> DRG. NO. 4-V-MISC-90271 R11			
	COLOUR SHADE	The actuator shall be painted with corrosion resistant epoxy resin paint. Paint shade shall be Grey (Shade 631) as per IS-5.			
	SHAFT RPM	BIDDER TO SPECIFY			
	OLR SET VALUE	BIDDER TO SPECIFY			
	STARTING / FULL LOAD CURRENT	BIDDER TO SPECIFY			
	NO. OF REV FOR FULL TRAVEL	BIDDER TO SPECIFY			
	@ PWR SUPP TO MTR / STARTER	415V, 3PH, AC			
	@ CONTROL VOLTAGE REQUIREMENT	TO BE DERIVED FROM THE POWER SUPPLY TO THE STARTER <input type="checkbox"/> 230 V <input checked="" type="checkbox"/> 110 V			
	@ ENCLOSURE CLASS OF MOTOR	<input type="checkbox"/> IP 65 <input checked="" type="checkbox"/> IP 67 <input type="checkbox"/> FLAME PROOF <input type="checkbox"/> IP 55, TOTALLY ENCL, SELF VENTILATED.			
	@ INSULATION CLASS	<input type="checkbox"/> CLASS-B <input checked="" type="checkbox"/> CLASS-F (TEMPERATURE RESTRICTED TO CLASS 'B')			
	@ WINDING TEMP PROTECTION	<input checked="" type="checkbox"/> THERMOSTAT (3 Nos., 1 IN EACH PHASE) <input type="checkbox"/> -----			



SPECIFICATION FOR MOTORISED VALVE ACTUATOR

SPECIFICATION NO.: PE-SS-999-145-I007

VOLUME II B

SECTION D

REV. NO. 02

DATE: 17.09.07

SHEET 2


OF 3

Data Sheet A & B

DATA SHEET-A
(TO BE FILLED BY PURCHASER)

DATA SHEET-B
(TO BE FILLED-UP BY BIDDER)

	SINGLE PHASE / WRONG PHASE SEQUENCE PROTECTION	REQUIRED		
INTEGRAL STARTER	INTEGRAL STARTER	<input type="checkbox"/> REQUIRED <input checked="" type="checkbox"/> NOT REQUIRED		
	TYPE OF SWITCHING DEVICE	<input type="checkbox"/> CONTACTORS <input type="checkbox"/> THYRISTORS		
	TYPE	<input type="checkbox"/> CONVENTIONAL <input type="checkbox"/> SMART (NON-INTRUSIVE)		
	IF SMART			
	a) SERIAL LINK INTERFACE	<input type="checkbox"/> INTEGRAL <input type="checkbox"/> FIELD MOUNTED		
	b) SERIAL LINK PROTOCOL	<input type="checkbox"/> FOUNDATION FIELD-BUS <input type="checkbox"/> PROFI-BUS <input type="checkbox"/> TCP/IP <input type="checkbox"/>		
	c) SERIAL LINK MEDIA	<input type="checkbox"/> TWISTED PAIR Cu-CBL <input type="checkbox"/> CO-AXIAL Cu-CBL <input type="checkbox"/> OFC		
	d) HAND HELD PROGRAMMER	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	e) MASTER STATION	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	f) MASTER STN INTRFACE WITH DCS	<input type="checkbox"/> MODBUS <input type="checkbox"/> TCP/IP		
	g) DETAILS OF SPECIAL CABLE	<input type="checkbox"/> ENCLOSED <input type="checkbox"/> NOT REQUIRED		
	STEP DOWN CONT. TRANSFORMER	<input type="checkbox"/> REQUIRED		
	OPEN / CLOSE PB	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	STOP PB	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	INDICATING LAMPS	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	LOCAL REMOTE S/S	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
STATUS CONTACTS FOR MONITORING	<input type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED			
INTEGRAL STARTER DISTURBED SIGNAL	REQUIRED (O/L RELAY OPERATED, CONT./POWER SUPPLY FAILED, S/S IN LOCAL, TORQUE SWITCH OPTD. MID WAY)			
INTERPOSING RELAY (Applicable for integral Starter)	INTERPOSING RELAYS	REQUIRED		
	INTERPOSING RELAY (QUANTITY)	<input type="checkbox"/> 2 NOs. <input type="checkbox"/> 3 NOs.		
	DRIVING VOLTAGE	<input checked="" type="checkbox"/> 20.5 – 24V DC <input type="checkbox"/> _____ V DC		
	DRIVING CURRENT	<input checked="" type="checkbox"/> 125mA MAX <input type="checkbox"/> _____ mA MAX		
	LOAD RESISTANCE	<input checked="" type="checkbox"/> > 192 ohms - <25 k ohms <input type="checkbox"/> > _____ ohms - < _____ ohms		
TORQUE SWITCH (Not Applicable for Smart Actuator)	MFR & MODEL NO.	BIDDER TO SPECIFY		
	OPEN / CLOSE	<input checked="" type="checkbox"/> 1 No. <input type="checkbox"/> 2Nos. / <input checked="" type="checkbox"/> 1 No. <input type="checkbox"/> 2Nos		
	CONTACT TYPE	4 NO + 4 NC		
	RATING	5A 240V AC AND 0.5A 220V DC		
	CALIBRATED KNOBS(OPEN&CLOSE TS)	REQUIRED FOR SETTING DESIRED TORQUE		
	ACCURACY	+3% OF SET VALUE		
LIMIT SWITCH (Not Applicable for Smart Actuator)	MFR & MODEL NO.	BIDDER TO SPECIFY		
	OPEN : INT : CLOSE	<input checked="" type="checkbox"/> 1 No. <input type="checkbox"/> 2 Nos.	2 Nos. (ADJ.)	<input checked="" type="checkbox"/> 1 No. <input type="checkbox"/> 2Nos.
	CONTACT TYPE	4 NO + 4 NC	2NO + 2 NC	4 NO + 4 NC
	RATING (AC / DC)	5A 240V AC AND 0.5A 220V DC		

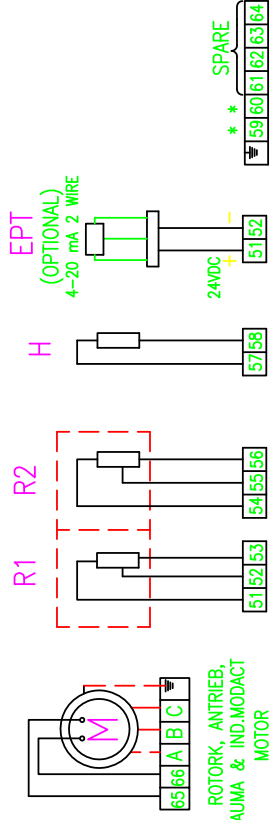
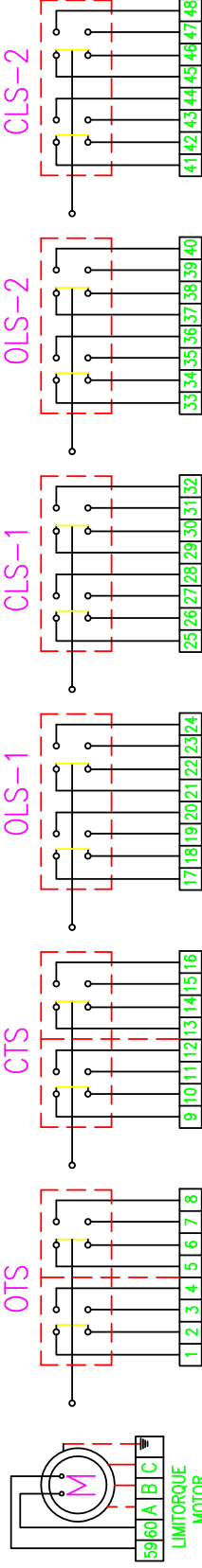
	SPECIFICATION FOR MOTORISED VALVE ACTUATOR	SPECIFICATION NO.: PE-SS-999-145-I007		
		VOLUME	II B	
		SECTION	D	
		REV. NO.	02	DATE: 17.09.07
		SHEET	3	OF 3
Data Sheet A & B				
DATA SHEET-A (TO BE FILLED BY PURCHASER)			DATA SHEET-B (TO BE FILLED-UP BY BIDDER)	

POSITION TRANSMITTER	POSITION TRANSMITTER (For inching duty)	<input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> NOT REQUIRED		
	MFR & MODEL NO.	BIDDER TO SPECIFY		
	TYPE	<input type="checkbox"/> ELECTRONIC (2 WIRE) R/I CONVERTER <input checked="" type="checkbox"/> ELECTRONIC (2 WIRE) CONTACTLESS		
	SUPPLY	<input checked="" type="checkbox"/> 24V DC <input type="checkbox"/>		
	OUTPUT	<input checked="" type="checkbox"/> 4-20mA		
	ACCURACY	$\pm 1\%$ FS		
SPACE HEATER	@SPACE HEATER	REQUIRED		
	@ POWER SUPPLY	240V AC SUPPLY		
	@ RATING	BIDDER TO SPECIFY		
TERMINAL BOX	MOTOR TERMINAL BOX	REQUIRED		
	ACTUATOR TERMINAL BOX	REQUIRED		
	ENCL CLASS MTR T.B. / ACTUATOR T.B.	@ <input type="checkbox"/> IP 65 @ <input type="checkbox"/>	<input type="checkbox"/> IP65 <input checked="" type="checkbox"/> IP68	
	@ EARTHING TERMINAL	REQUIRED		
	PLUG & SOCKET(9 PIN) (FOR COMMD, LS/TS FEED BACK, PoT)	<input type="checkbox"/> REQUIRED <input checked="" type="checkbox"/> NOT REQUIRED <input type="checkbox"/> 2 NOS. <input type="checkbox"/>		
CABLE GLANDS	@ POWER CABLE GLAND	SIZE: WILL BE FURNISHED DURING DETAILED ENGG.		
	@ SPACE HEATER CABLE GLAND	SIZE :WILL BE FURNISHED DURING DETAILED ENGG.		
	OTHER CONTROL CABLE GLANDS-1	<input type="checkbox"/> 1No. for BFV of CW PUMP(Cable size 2Px1.5mm2)		
	OTHER CONTROL CABLE GLANDS-2 ++	1 NO. CABLE GLAND SHOULD BE SUITABLE FOR CABLE SIZE 4PX0.8MM ² & 1 NO. FOR CABLE SIZE 2PX0.8MM ² FOR INCHING DUTY ONLY.		
WEIGHT	TOTAL WEIGHT (ACTUATOR + ACCESSORIES)	BIDDER TO SPECIFY		_____ Kg.

NOTES:

- SCOPE:** DESIGN, MANUFACTURE, INSPECTION, TESTING AND DELIVERY TO SITE OF ELECTRIC ACTUATOR FOR INCHING OR OPEN / CLOSE DUTY.
- CODES & STANDARDS:** DESIGN AND MATERIALS USED SHALL COMPLY WITH THE RELEVANT LATEST NATIONAL AND INTERNATIONAL STANDARD. AS A MINIMUM, THE FOLLOWING STANDARDS SHALL BE COMPLIED WITH:
IS-9334, IS-2147, IS-2148, IS-325, IS-2959, IS-4691 AND IS-4722
- TEMPERATURE RISE SHALL BE RESTRICTED TO 70 DEG. C FOR AMBIENT TEMPERATURE OF 50 DEG C.
- CABLE GLANDS OF DOUBLE COMPRESSION TYPE, BRASS MATERIAL SHALL BE PROVIDED.
- THE TORQUE SWITCHES SHALL BE PROVIDED WITH MECHANICAL LATCHING DEVICE TO PREVENT OPERATION WHEN UNSEATING FROM THE END POSITIONS. THE LATCHING DEVICE SHALL UNLATCH AS SOON AS THE VALVE LEAVES THE END POSITION. IF SUCH PROVISION IS NOT POSSIBLE, THE TORQUE SWITCHES SHALL BE BYPASSED BY END-POSITION LIMIT SWITCHES WHICH OPENS ON VALVE LEAVING END POSITION. THESE LIMIT SWITCHES ARE ADDITIONAL TO THE NUMBER OF LIMIT SWITCHES SPECIFIED ELSEWHERE.
- THE MOTOR SHALL OPERATE SATISFACTORILY UNDER THE +/- 10% SUPPLY VOLTAGE VARIATION AT RATED FREQUENCY, -5% TO +3% VARIATION IN FREQUENCY AT RATED SUPPLY VOLTAGE, SIMULTANEOUS VARIATION IN VOLTAGE & FREQUENCY THE SUM OF ABSOLUTE PERCENTAGE NOT EXCEEDING 10%.
- THE MOTOR SHALL BE SUITABLE FOR DIRECT ON LINE STARTING.

NAME SIGNATURE DATE	PREPARED BY	CHECKED BY	APPROVED BY	VENDOR COMPANY SEAL NAME SIGNATURE DATE
	M.A. Mansoori	Pankaj Jain	S.K. Datta	
	17.09.2007	27.09.2007	28.09.2007	
NOTES* = TO BE FILLED BY MPL (LEAD AGENCY). @= TO BE FILLED BY ES ++ SUBJECT TO APPROVAL OF DRIVE CONTROL PHILOSOPHY.				




* - SPARE FOR ROTORK, AUMA, ANTRIEB & IND.MODACT SWITCHES - ALL ARE POTENTIAL FREE AND TWO PAIR OF CONTACTS CAN BE USED FOR DIFFERENT SUPPLY THERMOSTAT - 65-66 (ROTORK, AUMA, ANTRIEB & IND.MODACT), 59-60 (LIMITORQUE).
EPT - ELECTRONIC POSITION TRANSMITTER (POTENTIOMETRIC TYPE, FOR INCHING DUTY)
THERMOSTAT TERMINALS - TERMINATED IN MOTOR TB IN ANTRIEB & IND.MODACT AND IN MAIN TB IN OTHER MAKES
CTS - TORQUE SWITCHES FOR CW ROTATION (CLOSE) - 4 NO + 4 NC
OTS - TORQUE SWITCHES FOR CCW ROTATION (OPEN) - 4 NO + 4 NC
OLS-1, OLS-2 - LIMITSWITCHES FOR POSITION OPEN - 4 NO + 4 NC
CLS-1, CLS-2 - LIMITSWITCHES FOR POSITION CLOSE - 4 NO + 4 NC
OTS, CTS - TWO INDEPENDENT SWITCHES IN ANTRIEB & LIMITORQUE
OLS-2 & CLS-2 - CAM DISC IN ROTORK & ANTRIEB
R1-R2- POTENTIOMETER 2 x 100 OHMS
H - SPACE HEATER 1ø 240V AC SUPPLY
M - MOTOR 3ø 415V 50 Hz AC SUPPLY

NOTE: THE WIRING DIAGRAM SHALL BE MODIFIED FOR LIMIT SWITCHES & TORQUE SWITCHES FOR 4 NO + 4 NC CONTACTS

CONTACT DEVELOPMENT DIAGRAM									
		1-2	5-6	3-4	7-8	9-10	13-14	11-12	15-16
OTS		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
CTS		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
OLS-1		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
CLS-1		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
OLS-2		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
CLS-2		OFF AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	ON AT OVER TORQUE DURING OPENING TRAVEL	OFF AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL	ON AT OVER TORQUE DURING CLOSING TRAVEL
SWITCH		TERMINAL NO.	FULL OPEN	INTERMEDIATE	b	FULL CLOSE	VALVE POSITION		
		INDICATES CONTACT CLOSED	INDICATES CONTACT OPEN	INDICATES CONTACT CLOSED	INDICATES CONTACT OPEN	INDICATES CONTACT CLOSED			

CONTACT RATING: 5A AT 250V AC & 0.5A AT 220V DC

									BHARAT HEAVY ELECTRICALS LTD. UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPPALLI 620014.			
									365-139			
										N.P.ESWAR		TITLE
										DRAWN		
										CHECKED	K.ARUACHALAM	INTERNAL WIRING DIAGRAM
												FOR
										APPROVED	P.LOGANATHAN	ELECTRICAL VALVE ACTUATORS (AC)
												(DRAWN FOR INTERMEDIATE POSITION OF VALVES)
11		09.09.2000								CONTACT DEV. PROVIDED.	09.09.2000	
REV		DATE								APPD	CHED	REV
										DRAWING No.		4-V-MISC-90271
												11

	TECHNICAL SPECIFICATION BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO. PE-TS-392-100-M016	
		VOLUME : IIB	
		SECTION: D	
		REV. NO.: 01	DATE: 11.11.2013
		SHEET 1	OF 1

DATA SHEET - C

Drawings/documents distribution schedule to be followed by the successful bidder:

1.0 The successful bidder shall submit the following drawings/documents within two weeks after award of contact.

1.1 Relevant drawings/leaflets for the valves showing following information.

- i) Complete cross sectional arrangement of the valve.
- ii) Binding dimensions, dismantling clearances & weights.
- iii) Bill of material incorporating all the materials of construction of various parts along with BS/ASTM/IS standards to which the materials conform to.
- iv) Special features, if any, as called for in the specific requirement
- v) Type of oil/Grease wherever required and its annual consumption.

1.2 Relevant catalogue/leaflet of the actuators

1.3 Torque calculations of actuator selected.

1.4 Actuator data sheet with Wiring Diagram.

1.5 Quality Plan duly signed & stamped with bidder's seal.

2.0 The following shall be submitted within the stipulated time period as per vendor's drawings/ documents schedule, but not later than one month before first dispatch.

- a) Drawings of components & details as deemed necessary.
- b) Instruction manual for erection, operation and maintenance.
- c) Storage instructions.

3.0 Before dispatch of the equipment the vendor shall furnish the following.

- a) Material Test certificates.
- b) Shop test reports and certificates.

4.0 Distribution of drawings / documents for all projects:

After award of the contract the successful bidder shall furnish drawings/ documents as per following distribution schedule.

Sl. No.	Type of Document	No of Hard copies	No. of Soft copies
1	Documents submitted for Approval	2 Nos.	1 Nos.
2	Final Distribution(Approved Documents)	12 Nos.	1 Nos.
3	O&M Manuals	12 Nos.	2 Nos.

**2X660MW SURATGARH STPP
(STAGE-V, UNIT#7&8)**

VOLUME – III

TECHNICAL SCHEDULES


FOR

BUTTERFLY VALVES (STEAM SERVICE)

SPECIFICATION NO. PE-TS-392-100-M016




**BHARAT HEAVY ELECTRICALS LIMITED, POWER SECTOR
PROJECT ENGINEERING MANAGEMENT
NOIDA, INDIA**

	BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)		SPECIFICATION NO. PE-TS-392-100-M016	
			VOLUME : III	
			SECTION:	
			REV. NO.: 01	DATE: 11.11.2013
			SHEET 1	OF 1

CONTENTS

SL.NO	TITLE
1	COMPLIANCE SHEET
2	SCHEDULE OF DEVIATIONS
3	SCHEDULE OF DECLARATIONS
4	SCHEDULE OF PRICES

	COMPLIANCE SHEET BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO.:PE-TS-392-100-M016	
		VOLUME : III	
		SECTION:	
		REV. NO. 01	DATE : 11.11.2013
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The bidder shall sign and return a copy of this compliance sheet along with his offer, indicating his compliance to the points specified herein:

A) Technical Details: Bidder to tick whichever is applicable.

1.	Technical requirements as per Data sheet-A1 & Standard Technical Specification of Vol IIB Section-D	Accepted	Not Accepted
2.	Technical requirements as per Data sheet-A2 (Actuator data sheet with wiring diagram) of Vol IIB Section-D	Accepted	Not Accepted
3.	Quality Plan	Accepted	Not Accepted
4.	Specific Technical requirements of Vol IIB Section-C	Accepted	Not Accepted
5.	Documentation requirement as per Data sheet-C of Vol IIB Section-D	Accepted	Not Accepted


- B) Deviations to the technical specification are not acceptable. However, if there are any deviations due to unavoidable reasons then the same to be clearly specified in the schedule of deviation. In case of no deviations, schedule of deviations to be filled as NIL by bidder.
- C) The offered materials should be either equivalent or superior to those specified. Also for components where material is not specified, the material used shall be suitable for intended duty.
- D) QP/ test procedures shall be submitted in the event of order based on the guidelines given in the specification & QP enclosed therein. QP will be subject to BHEL/Customer approval in the event of order & customer hold points for inspection/ testing shall be marked in the QP at the contract stage. All Inspection/ testing shall be as per approved QP. The charges for 3rd party inspection (Lloyds, TUV or equivalent) for foreign bidders shall be included in the base price of the equipment by the bidder. This 3rd party inspection agency shall be approved by BHEL and will be decided in contract stage.
- E) Valve POD , Gear box POD & Actuator POD test, if already carried out by bidder for similar model/ type/ size/ rating for any NTPC/ BHEL project/ any other reputed customer ~~within the last 5 years from the date of bid opening of this project~~, shall be considered applicable for this project, if found satisfactory by BHEL & Customer.
- F) Valve POD, Gear box POD & Actuator POD test, if required, as per technical specification & AWWA C504-2010/ AWWA C516-2010 (whichever is applicable), then the charges for the same shall deemed to be included in the unit quoted prices of main valves. Bidder shall not indicate these charges as a separate head in the price bids.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	COMPLIANCE SHEET BUTTERFLY VALVES (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)	SPECIFICATION NO.:PE-TS-392-100-M016	
		VOLUME : III	
		SECTION:	
		REV. NO. 01	DATE : 11.11.2013
		SHEET 2 OF 2	

- G) All drawings/data – sheets etc. to be submitted during contract shall be subject to BHEL/Customer review/ approval.
- H) GA drawings, as submitted with offer at tender stage are for reference purpose only and shall be subject to approval during contract stage.
- I) The commissioning spares (if any) are supplied on ‘As Required Basis’ & prices for same shall be quoted in the price bid format. If the bidder has not quoted for commissioning spares at tender stage and if the same are actually required during commissioning, then the same shall be supplied by bidder without any cost to BHEL.
- J) All drawings/documents in soft as well as hard copy shall be submitted within 2 weeks from placement of Purchase orders in the event of order. A technical representative of bidder shall come for meeting with BHEL along with revised documents within one week of receipt of BHEL comments to resolve all issues and incorporate all comments in the soft copy for further submission to customer if required. Further, on receipt of customer comments on the documents a technical representative from bidder shall come for meeting to resolve all issues and incorporate all comments in the soft copy at BHEL and resubmit the drawings /documents for CAT I approval and shall visit customer/customer’s consultant if required for across the table approval of documents.
- K) Any special tools & tackles, if required, shall be in bidder’s scope.
- L) Prices for recommended spares (if any) for three year operation shall be furnished separately and not to be included in the base price.
- M) The offered model design should be of bidder’s proven model and they should have designed, manufactured, supplied and tested the equipment of similar type and rating in at least Two (2) projects and be in satisfactory operation for last two (2) years.
- N) Bidder to provide the calculations along with bid documents with relevant documentary proofs, as required in clause-7 of Section-C of enquiry Technical Specification No.: PE-TS-392-100-M016-R01 Dated 11.11.2013.

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL

	TITLE * SCHEDULE OF DEVIATIONS () From Technical Specifications (Volume –II B)	SPECIFICATION NO PE-TS-392-100-M016
		VOL III
		SHEET..... OF.....
We the undersigned hereby certify that the above mentioned are the only deviations.		

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				COMPANY SEAL
NAME	DESIGNATION	SIGNATURE	DATE	

PARTICULARS OF BIDDER / AUTHORISED REPRESENTATIVE				
NAME	DESIGNATION	SIGNATURE	DATE	COMPANY SEAL



PRICE SCHEDULE (MAIN VALVES WITHOUT COMMISSIONING SPARES) BUTTERFLY VALVE (STEAM SERVICE) 2X660MW SURATGARH STPP (STAGE-V, UNIT#7&8)

SPECIFICATION NO. PE-TS-392-100-M016
VOLUME - III
SECTION:
REV. NO.: 01
DATE: 11.11.2013
SHEET 1 OF 3

Prices to be quoted in this format only

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15		
SL NO.	TAG NOS.	TYPE OF VALVE	SIZE mm (NB)	OPERATION	PRESSURE KG/CM2(G)	TEMP (DEG °C) (DESIGN)	SERVICE	RATING, DESIGN & TESTING CODE	BODY & DISC MATERIAL	END CONN	SPECIAL FEATURES	MATCHING PIPE OD X THKN		MAIN VALVES (ALONG WITH ACTUATOR) QTY WITHOUT COMMISSIONING SPARES (NOS.)	UNIT PRICE (EX-WORKS) (RS.)	TOTAL PRICE (EX-WORKS) (RS.)
1	EXV-25; EXV-26 (EACH 2 Nos)	BUTTERFLY VALVE (STEAM SERVICE)	1800	MO	2	100	BFP DRIVE TURBINE EXHAUST LINE	CL 75B (MINIMUM) OF AWWA C504- 2010 OR 5.17 BAR (MINIMUM) OF BS EN 583	CCS (ASTM A216 GR. WCB)	BW AS PER ASME B16.25	SG, MO, OT = 50 ~ 70 SEC, SHAFT AXIS ORIENTATION HORIZONTAL/ VERTICAL SUITABLE FOR BOTH DIRECTIONS; ELECTRIC ACTUATOR WITHOUT INTEGRAL STARTER	1829	16.00	4		
TOTAL												4				

ABBREVIATIONS:-
 BW- BUTT WELDED, CCS - CAST CARBON STEEL, SG - SEALED GLAND, MO - MOTORISED ELECTRIC ACTUATOR, OT - OPENING/CLOSING TIME OF VALVE
 WITH ELECTRIC ACTUATOR OPERATION, IBR - INDIAN BOILER REGULATION
 1. Valve POD, Gear box POD & Actuator POD test, if already carried out by bidder for similar model/ type/ size/ rating for any NTPC/ BHEL project/ any other reputed customer, shall be considered applicable for this project, if found satisfactory by BHEL & Customer.
 2. Valve POD, Gear box POD & Actuator POD test, if required, as per technical specification & AWWA C504-2010, then the charges for the same shall deemed to be included in the unit quoted prices of main valves. Bidder shall not indicate these charges as a separate head in the price bids.
 3. Main valve prices shall BE EXCLUSIVE of cost of Commissioning Spares prices.
 4. Bidder is required to quote unit price of each item under commissioning spares separately & individually i.e. prices of all commissioning spares shall not be clubbed/ included in the unit price of Main valves.
 5. Commissioning Spares -> One set each of Bottom/ Cover Gasket with 'O' Rings & Seals, Gland Packing with 'O' ring & seals in Gland packing area and actuator 'O' rings and seal as applicable.

Signature of the bidder with name, designation, date and company's seal



**PRICE SCHEDULE
(COMMISSIONING SPARES)
BUTTERFLY VALVE
(STEAM SERVICE)
2X660MW SUPRATGARH STPP
(STAGE-V, UNIT#7&8)**

SPECIFICATION NO. PE-TS-392-100-M016

VOLUME - III

SECTION:

REV. NO.: 01

SHEET 2 OF 3

DATE: 11.11.2013

Prices to be quoted in this format only

1	2	3	4	5	6	7	8	9	11	12	13	15	16	17	18																					
SL NO.		TAG NOS.		TYPE OF VALVE		SIZE mm (NB)		OPERATION		PRESSURE KG/CM2(G)		TEMP (DEG ° C) (DESIGN)		SERVICE		RATING, DESIGN & TESTING CODE		BODY & DISC MATERIAL		END CONN		SPECIAL FEATURES		MATCHING PIPE OD X THKN		COMMISSIONING SPARES		UNIT PRICE OF COMMISSIONING SPARES (EX-WORKS) (RS.)		TOTAL PRICE (EX-WORKS) (RS.)						
1	EXV-25, EXV-26 (EACH 2 Nos)	BUTTERFLY VALVE (STEAM SERVICE)	1800	MO	2	100	BFP DRIVE OF AWMA C504- TURBINE EXHAUST LINE	CL 75B (MINIMUM) OF BS EN 593	CCS (ASTM A216 GR. WCB)	BW AS PER ASME B16.25	SG, MO, OT = 50 - 70 SEC, SHAFT AXIS ORIENTATION HORIZONTAL/ VERTICAL SUITABLE FOR BOTH DIRECTIONS. ELECTRIC ACTUATOR WITHOUT INTEGRAL STARTER	1829	16.00	4	4	4																				
TOTAL												4	4	4																						

ABBREVIATIONS:-

BW- BUTT WELDED, CCS - CAST CARBON STEEL, SG - SEALED GLAND, MO - MOTORISED ELECTRIC ACTUATOR, OT - OPENING/CLOSING TIME OF VALVE WITH ELECTRIC ACTUATOR OPERATION, IBR - INDIAN BOILER REGULATION

1. Valve POD : Gear box POD & Actuator POD test, if already carried out by bidder for similar model/ type/ size/ rating for any NTPC/ BHEL project/ any other reputed customer, shall be considered applicable for this project, if found satisfactory by BHEL & Customer.

2. Valve POD, Gear box POD & Actuator POD test, if required, as per technical specification & AWMA C504-2010, then the charges for the same shall deemed to be included in the unit quoted prices of main valves. Bidder shall not indicate these charges as a separate head in the price bids.

3. Main valve prices shall BE EXCLUSIVE of cost of Commissioning Spares prices.

4. Bidder is required to quote unit price of each item under commissioning spares separately & individually i.e. prices of all commissioning spares shall not be clubbed/ included in the unit price of Main valves.

5. Commissioning spares --> One set each of Bottom/ Cover Gasket with 'O' Rings & Seals, Gland Packing with 'O' ring & seals in Gland packing area and actuator 'o' rings and seal as applicable.

Signature of the bidder with name, designation, date and company's seal

SPECIFICATION NO.	PETTS-392-100-M016
VOLUME - III	
SECTION:	
REV. NO.: 01	
SHEET	3 OF 3

1

ABBREVIATIONS:

BW - BUTT WELD

CCS - CAST CARBON STEEL

SG - SEALED GLAND

MO - MOTORISED ELECTRIC ACTUATOR

OT - OPENING/CLOSING TIME OF VALVE

NTP - NON TOXIC POLYETHYLENE TEREPHTHALATE

IBR - INDIAN BOLLER REGULATION

VALVE P.O.C - VALVE POSITION CONTROL

P.O.A - PORTLAND CEMENT

SPD - SPEED REDUCING DEVICE

1. Valve P.O.C shall be considered applicable for this project, if found satisfactory by BH&L Customer.

2. Valve P.O.C - Gear box & Actuator P.O.D test, if required, as per technical specification & AWWA-50C4-2010, then the charges for the same shall deemed to be included in the unit quoted prices of main valves. Bidder shall not indicate these changes as a separate bid in the price bids.

3. Main valve price shall BE EXCLUSIVE of cost of Commissioning Spares price.

4. The unit of Main valve unit price at each item under commissioning spares separately & individually i.e. prices of all commissioning spares shall not be clubbed/included in the unit of Main valve unit price.

5. Commissioning spares – One set each of Bottom/ Cover Gaskets with "O" Rings & Seals, Gland Packing with "O" ring & seals in Gland packing area and actuator "o" rings and seal as applicable.

Signature of the bidder with name, designation, date and company's seal